

Submersible drainage pumps

SCU

TERAL

50Hz



TERAL INC.

Applications

- Drainage of dirty water including sewage and solids in sewage tank of a building
- Relay tank for wastewater from factory and industrial facility
- Raw water and wastewater from sewage/sewage treatment plant
- Drainage of polluted water and excrement from poultry and hog farms
- Community plant (combined treatment)
- Drainage of other types of sewage/water including solids

Features

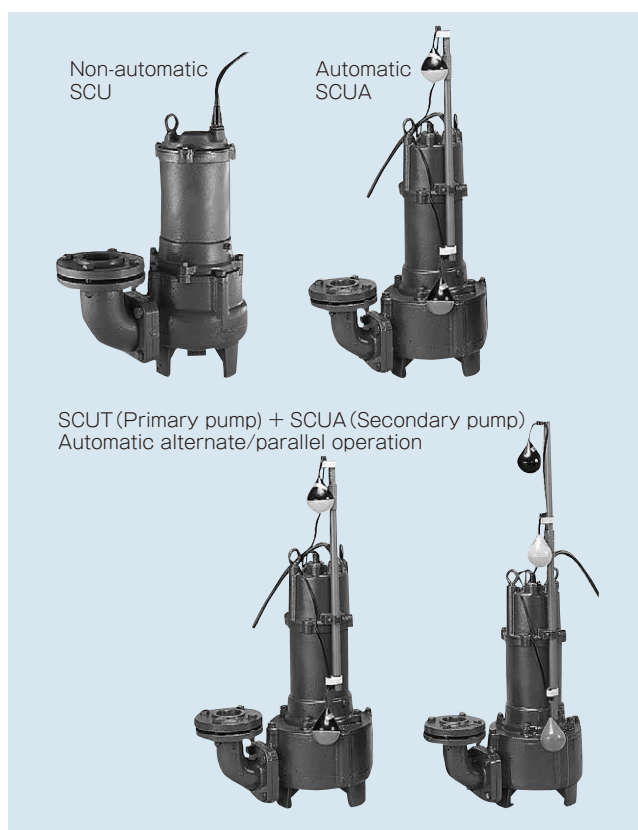
- ① Our original vortex blade permits solids passing the suction port to be smoothly discharged.
- ② Since solids do not pass through the impeller, there is no unbalance due to wear to ensure stable long-time operation.
- ③ The SCUA and SCUT models come with a built-in automatic operation device and a built-in automatic alternate/parallel operation device respectively, in response to water level control.
- ④ Models whose output is 7.5 kW or less incorporate a motor protective device, preventing motor damage due to overload, constraint and open phase.

Description of types

100 SCU - 5 15

① ② ③ ④ ⑤

- ① Nominal diameter
 ② Model SCU: Non-automatic
 SCUA: Automatic
 SCUT: Automatic alternate/
 parallel operation
 ③ Frequency 5: 50Hz 6: 60Hz
 ④ Output
 ⑤ Detachable device
 Blank: None
 -C: C-type detachable device
 -S: SEC-type detachable device



*Please note that some of the devices in the photo may differ from actual devices in coating color, etc.

Standard specifications/Special specifications

— : Not available

Pumping liquid	Liquid quality	Waste water, Miscellaneous wastewater, Sewage	
	Liquid temperature	0 - 40°C	
Max. solids size for passage		Diameter: 100% or less of nominal diameter String-like solids and spherical solids of 53mm in diameter (compliance with public building work standard specifications) (nominal diameter 65mm or more) Length : 500% of nominal diameter	
Specifications		Standard specifications	Special specifications
Structure	Impeller	Semi-open	—
	Shaft seal	Mechanical seal	—
Material	Impeller	FC200	—
	Shaft	3.7kW or less ...SUS403 5.5kW or more...SUS420J1 *1	SUS420J2...5.5kW or more
	Casing	FC200	—
	Detachable device *2	Cast iron(chain, shackle and anchor bolt: SS400)	Stainless steel(including chain, shackle and anchor bolt) Chain and shackle only : SUS304 Chain, shackle and anchor bolt only : SUS304
Motor	Type	Dry submerged	—
	Power source	3-phase 200V	3-phase 380V/400V/415V : 3.7kW or less 3-phase 380V/400V : 5.5kW or more
	Synchronous rotation speed	1500min ⁻¹	—
	Protective device	Automatic reset type auto-cut: 7.5kW or less Thermal protector *3: 11kW or more	—
Cable	Power cable	VCT 4 cores: 7.5kW or less VCT 3 cores + 4 cores: 11kW, 15kW 2PNCT 3 cores + 4 cores: 18.5kW or more	—
	Control cable	VCT 2cores: 11kW or more	—
	Length	10 m	20m · 30m
Mechanical seal		Double mechanical seal: 3.7kW or less Tandem mechanical seal: 5.5kW or more Material: Pump side: SiC vs SiC Motor side: Ceramic vs Carbon	—
Lubricant		Turbine oil VG32	Liquid paraffin
Piping connection		JIS10K thin flange (80SCU-C is dedicated flange)	—
Painting	Paint color	Munsell 7.5R4/14	—
	Painting type	Acrylic alkyd resin	Non-tar epoxy resin

* Please note that in case of special specifications, the assembly drawing, etc., may differ from the standard drawing.

* 1 The shaft material shall be changed to comply with Ministry of Land, Infrastructure and Transport Public Building Construction Standard Specification.

* 2 It is possible to attach only the sliding guide and chain.

* 3 b-contact output

Standard accessories

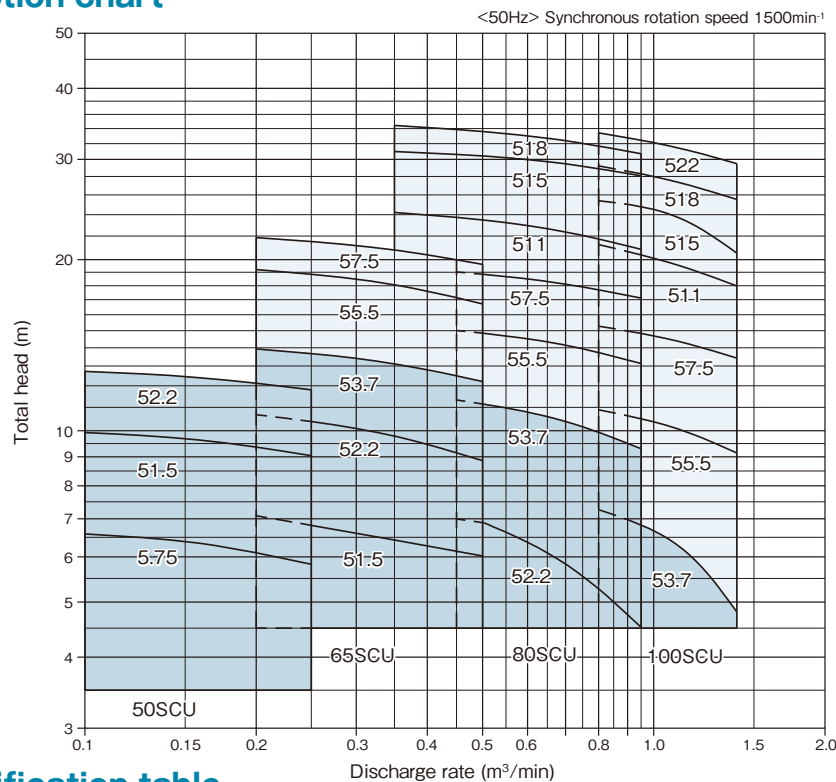
Cable 10m
 Companion flange (packing, bolts and nuts included) 1 set
 Ground nameplate 1

*Standard accessories are included in the product components.

Special accessories

Sluice valve, check valve
 Check valve for sewage
 Float switch

Selection chart



* For the range shaded with , automatic SCUA model and automatic alternate/parallel operation SCUT model are also available.
Note: Calculate the exact total head without including allowance. Even if an allowance is permitted, it should be within 2 m.

Specification table

Operating system	Nominal diameter mm	Type	Output kW	Specifications	
				Discharge rate m ³ /min	Total head m
Non-automatic	50	50SCU-5.75	0.75	0.16	6.3
		50SCU-51.5	1.5	0.16	9.6
		50SCU-52.2	2.2	0.16	12.3
	65	65SCU-51.5	1.5	0.35	6.4
		65SCU-52.2	2.2	0.35	9.7
		65SCU-53.7	3.7	0.35	13.1
		65SCU-55.5	5.5	0.35	18.0
		65SCU-57.5	7.5	0.35	20.7
	80	80SCU-52.2	2.2	0.7	5.8
		80SCU-53.7	3.7	0.7	10.3
		80SCU-55.5	5.5	0.7	14.1
		80SCU-57.5	7.5	0.7	18.1
		80SCU-511	11	0.7	22.3
		80SCU-515	15	0.7	29.4
	100	80SCU-518	18.5	0.7	32.3
		100SCU-53.7	3.7	1.1	6.3
		100SCU-55.5	5.5	1.1	10.0
		100SCU-57.5	7.5	1.1	14.3
		100SCU-511	11	1.1	19.5
		100SCU-515	15	1.1	23.7

Operating system	Nominal diameter mm	Type	Output kW	Specifications	
				Discharge rate m ³ /min	Total head m
Automatic	100	100SCU-518	18.5	1.1	27.3
		100SCU-522	22	1.1	31.4
	50	50SCUA-5.75	0.75	0.16	6.3
		50SCUA-51.5	1.5	0.16	9.6
		50SCUA-52.2	2.2	0.16	12.3
	65	65SCUA-51.5	1.5	0.35	6.4
		65SCUA-52.2	2.2	0.35	9.7
		65SCUA-53.7	3.7	0.35	13.1
	80	80SCUA-52.2	2.2	0.7	5.8
		80SCUA-53.7	3.7	0.7	10.3
	100	100SCUA-53.7	3.7	1.1	6.3
Automatic alternate/parallel operation*	50	50SCUT-5.75	0.75×2	0.16	6.3
		50SCUT-51.5	1.5×2	0.16	9.6
		50SCUT-52.2	2.2×2	0.16	12.3
	65	65SCUT-51.5	1.5×2	0.35	6.4
		65SCUT-52.2	2.2×2	0.35	9.7
		65SCUT-53.7	3.7×2	0.35	13.1
	80	80SCUT-52.2	2.2×2	0.7	5.8
		80SCUT-53.7	3.7×2	0.7	10.3
	100	100SCUT-53.7	3.7×2	1.1	6.3

Motor specification table

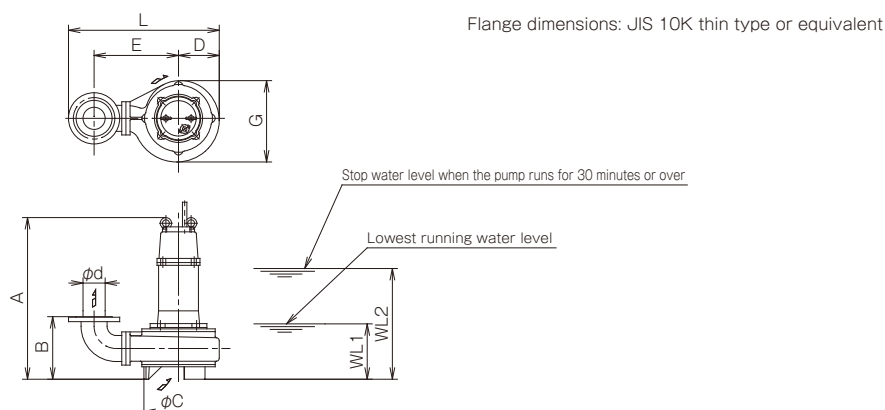
Output kW	Type	Number of poles P	Phase and voltage V	Rating	Starting		Thermal class	Protector	Cable				
				Current A	Method	Current A			Type	Number of cores	Size mm ²	Length m	Finishing outer diameter mm
0.75	Dry	4	3-phase, 200V	4.0	Direct-on-Line	16.5	B	○	VCT	4	1.25	10	11.1
1.5	Dry	4	3-phase, 200V	7.2	Direct-on-Line	31.7	B	○	VCT	4	1.25	10	11.1
2.2	Dry	4	3-phase, 200V	10.3	Direct-on-Line	45.9	B	○	VCT	4	1.25	10	11.1
3.7	Dry	4	3-phase, 200V	16.8	Direct-on-Line	80.1	F	○	VCT	4	2	10	11.8
5.5	Dry	4	3-phase, 200V	23	Direct-on-Line	121	B	○	VCT	4	3.5	10	13.9
7.5	Dry	4	3-phase, 200V	31	Direct-on-Line	183	B	○	VCT	4	5.5	10	16.5
11	Dry	4	3-phase, 200V	45	Star-delta	217	F	×	VCT	3 4	3.5	10	12.6 13.9
15	Dry	4	3-phase, 200V	58	Star-delta	327	F	×	VCT	3 4	5.5	10	15 16.5
18.5	Dry	4	3-phase, 200V	72	Star-delta	428	F	×	2PNCT	3 4	8	10	16.7 18.4
22	Dry	4	3-phase, 200V	83	Star-delta	567	F	×	2PNCT	3 4	14	10	19.9 21.9

*Use a combination of SCUT (Primary pump) and SCUA (Secondary pump).
This combination enables automatic alternate/parallel operation.

Starting current of Star-delta starter is the value of Direct-on-line starting. (If this is made 1/3, it becomes the value when Star-delta starter.)

Assembly drawing

●Non-automatic SCU



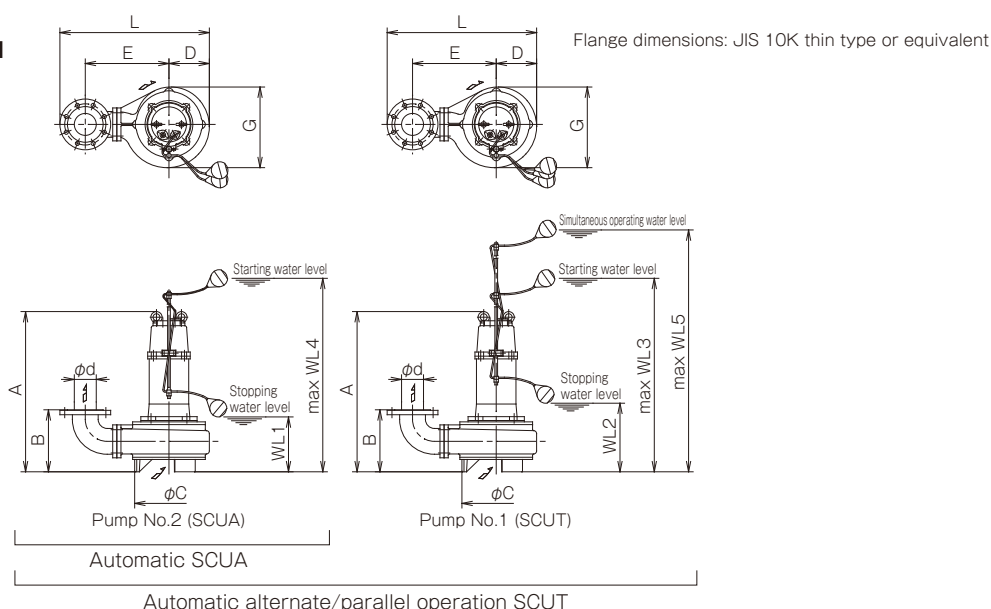
Dimensions

Nominal diameter d	Type	Output kW	Pump							Operating water level		Approx. mass kg
			A	B	C	D	E	G	L	WL1	WL2	
50	50SCU-5.75	0.75	504	205	170	110	205	220	393	190	410	38.5
	50SCU-51.5	1.5	531	205	215	138	230	275	445	190	439	50
	50SCU-52.2	2.2	548	205	215	138	230	275	445	190	442	55
65	65SCU-51.5	1.5	561	228	170	110	215	220	413	220	469	48
	65SCU-52.2	2.2	578	228	230	138	240	275	465	220	472	59
	65SCU-53.7	3.7	613	228	230	138	240	275	465	220	507	65
	65SCU-55.5	5.5	720	228	285	158	271	312	516	320	670	132
	65SCU-57.5	7.5	720	228	285	158	271	312	516	320	670	147
	80SCU-52.2	2.2	618	245	220	138	285	281	515	260	512	65
80	80SCU-53.7	3.7	653	245	220	138	285	281	515	260	547	71
	80SCU-55.5	5.5	760	245	280	158	316	324	566	360	710	138
	80SCU-57.5	7.5	760	245	280	158	316	324	566	360	710	151
	80SCU-511	11	846	300	380	196	341	430	630	370	790	253
	80SCU-515	15	867	300	380	196	341	430	630	390	810	276
	80SCU-518	18.5	917	300	380	196	341	430	630	390	860	264
100	100SCU-53.7	3.7	693	310	220	138	260	279	503	300	587	78
	100SCU-55.5	5.5	802	312	260	157	291	313	553	400	750	145
	100SCU-57.5	7.5	802	312	260	157	291	313	553	400	750	158
	100SCU-511	11	886	330	384	200	361	430	666	410	830	260
	100SCU-515	15	907	330	384	200	361	430	666	430	850	283
	100SCU-518	18.5	957	330	384	200	361	430	666	430	900	271
	100SCU-522	22	957	330	384	200	361	430	666	430	900	295

(Unit: mm)

Assembly drawing

- Automatic SCUA
- Automatic alternate/parallel operation SCUT



Dimensions

Nominal diameter d	Type	Output kW	Pump							Operating water level					Approx. mass kg
			A	B	C	D	E	G	L	WL1	WL2	WL3	WL4	WL5	
50	50SCUA(T)-5.75	0.75	569	205	170	110	205	220	393	190	240	1363	1463	1763	38
	50SCUA(T)-51.5	1.5	608	205	215	138	230	275	445	190	240	1403	1503	1803	48.5
	50SCUA(T)-52.2	2.2	620	205	215	138	230	275	445	190	240	1420	1520	1820	55.5
65	65SCUA(T)-51.5	1.5	638	228	170	110	215	220	413	220	270	1433	1533	1833	48.5
	65SCUA(T)-52.2	2.2	650	228	230	138	240	275	465	220	270	1450	1550	1850	59.5
	65SCUA(T)-53.7	3.7	685	228	230	138	240	275	465	220	270	1493	1593	1893	65.5
	80SCUA(T)-52.2	2.2	690	245	220	138	285	281	515	260	310	1490	1590	1890	65.5
80	80SCUA(T)-53.7	3.7	725	245	220	138	285	281	515	260	310	1533	1633	1933	71.5
	100SCUA(T)-53.7	3.7	765	310	220	138	260	279	503	300	350	1573	1673	1973	78.5

(Unit: mm)

Note) Set the operating water level for SCUT model to WL1<WL2<WL3<WL4<WL5 and make the difference in water level of each float 50mm or more.

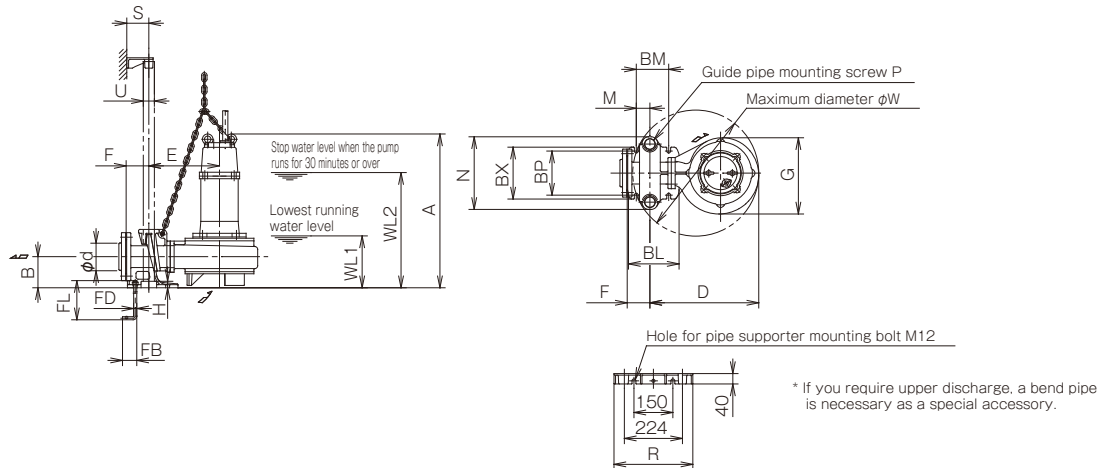
Approximate mass is for one unit.

Note 1) In case of SCUT type, the required power supply capacity is equal to the motor output of 2 pumps.

Assembly drawing

Non-automatic SCU +C-type detachable device

Flange dimensions: JIS 10K thin type or equivalent



Dimensions

(Unit: mm)

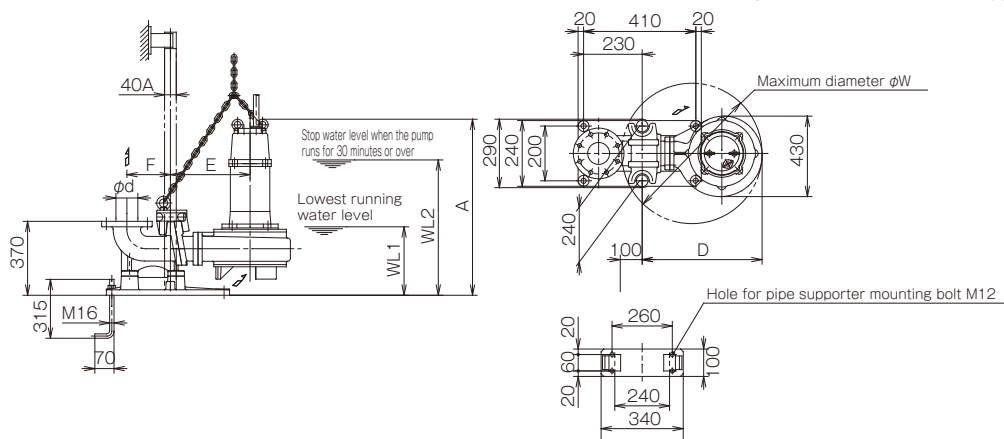
Nominal diameter d	Type	Output kW	Pump								Detachable device								Pipe supporter		Anchor bolt			Operating water level		Lifting mass kg
			A	B	D	E	F	G	S	W	H	M	N	P	BL	BM	BP	BX	R	U	FB	FD	FL	WL1	WL2	
50	50SCU-5.75-C	0.75	539	120	317	207	84	220	75	382	20	51	275	Rp1	170	115	130	160	304	25A	55	M12	250	230	440	38.5
	50SCU-51.5-C	1.5	566	120	369	232	84	275	75	430	20	51	275	Rp1	170	115	130	160	304	25A	55	M12	250	230	469	50
	50SCU-52.2-C	2.2	583	120	369	232	84	275	75	430	20	51	275	Rp1	170	115	130	160	304	25A	55	M12	250	230	472	56
65	65SCU-51.5-C	1.5	574	120	328	218	88	220	85	398	25	53	280	Rp1½	195	125	170	200	314	32A	55	M12	250	240	479	50
	65SCU-52.2-C	2.2	590	120	380	243	88	275	85	450	25	53	280	Rp1½	195	125	170	200	314	32A	55	M12	250	240	482	61
	65SCU-53.7-C	3.7	625	120	380	243	88	275	85	450	25	53	280	Rp1½	195	125	170	200	314	32A	55	M12	250	240	517	67
	65SCU-55.5-C	5.5	703	120	430	274	88	312	85	496	25	53	280	Rp1½	195	125	170	200	314	32A	55	M12	250	340	680	132
	65SCU-57.5-C	7.5	703	120	430	274	88	312	85	496	25	53	280	Rp1½	195	125	170	200	314	32A	55	M12	250	340	680	145
80	*80SCU-52.2-C	2.2	658	170	404	266	104	281	95	476	25	59	290	Rp1½	245	155	200	240	314	40A	70	M16	315	300	552	65
	*80SCU-53.7-C	3.7	693	170	404	266	104	281	95	476	25	59	290	Rp1½	245	155	200	240	314	40A	70	M16	315	300	587	71
	*80SCU-55.5-C	5.5	800	170	460	297	104	324	95	526	25	59	290	Rp1½	245	155	200	240	314	40A	70	M16	315	400	750	138
	*80SCU-57.5-C	7.5	800	170	460	297	104	324	95	526	25	59	290	Rp1½	245	155	200	240	314	40A	70	M16	315	400	750	151
100	100SCU-53.7-C	3.7	703	170	404	266	104	279	95	476	25	59	290	Rp1½	245	155	200	240	314	40A	70	M16	315	310	597	74
	100SCU-55.5-C	5.5	810	170	454	297	104	313	95	522	25	59	290	Rp1½	245	155	200	240	314	40A	70	M16	315	410	760	141
	100SCU-57.5-C	7.5	810	170	454	297	104	313	95	522	25	59	290	Rp1½	245	155	200	240	314	40A	70	M16	315	410	760	155

*Special flange is used.

Assembly drawing

Non-automatic SCU +SEC-type detachable device

Flange dimensions: JIS 10K thin type or equivalent



Dimensions

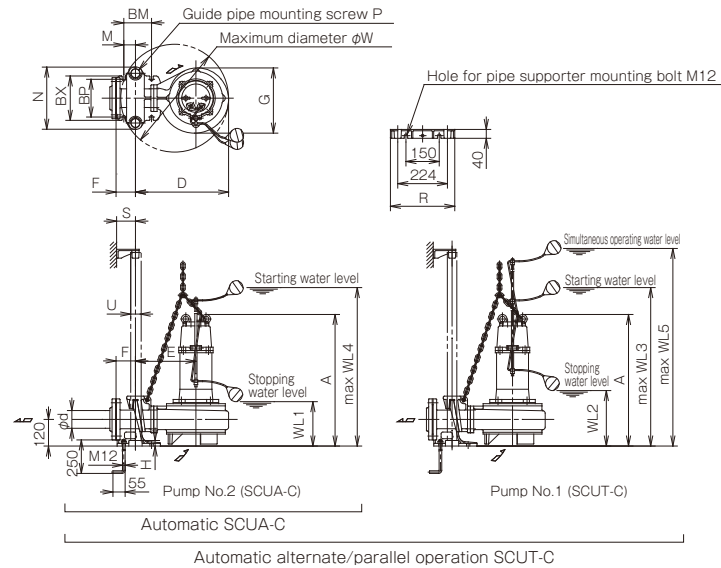
(Unit: mm)

Nominal diameter d	Type	Output kW	Pump			Detachable device	Operating water level		Maximum diameter φW	Lifting mass kg
			A	D	E		WL1	WL2		
80	80SCU-511-S	11	946	572	376	155	470	890	668	276
	80SCU-515-S	15	967	572	376	155	480	910	668	300
	80SCU-518-S	18.5	1017	572	376	155	480	960	668	287
100	100SCU-511-S	11	956	596	396	175	480	900	684	285
	100SCU-515-S	15	977	596	396	175	490	920	684	307
	100SCU-518-S	18.5	1027	596	396	175	490	970	684	295
	100SCU-522-S	22	1027	596	396	175	490	970	684	319

Assembly drawing

Automatic type (automatic alternate/parallel operation) SCUA (T) +C-type detachable device

Flange dimensions: JIS 10K thin type or equivalent



Dimensions

* If you require upper discharge, a bend pipe is necessary as a special accessory.

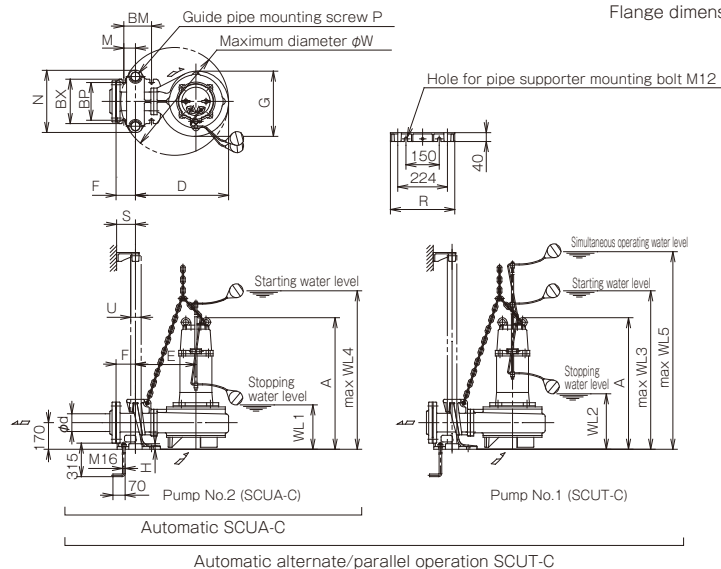
(Unit: mm)

Nominal diameter d	Type	Output kW	Pump								Detachable device						Pipe supporter		Operating water level					Lifting mass kg
			A	D	E	F	G	S	W	H	M	N	P	BM	BP	BX	R	U	WL1	WL2	WL3	WL4	WL5	
50	50SCUA(T)-5.75-C	0.75	604	317	207	84	220	75	382	20	51	275	Rø1	115	130	160	304	25A	230	280	1403	1503	1803	39
	50SCUA(T)-51.5-C	1.5	643	369	232	84	275	75	430	20	51	275	Rø1	115	130	160	304	25A	230	280	1443	1543	1843	50.5
	50SCUA(T)-52.2-C	2.2	655	369	232	84	275	75	340	20	51	275	Rø1	115	130	160	304	25A	230	280	1460	1560	1860	56.5
65	65SCUA(T)-51.5-C	1.5	651	323	218	88	220	85	398	25	53	280	Rø1½	125	170	200	314	32A	240	290	1443	1543	1843	48.5
	65SCUA(T)-52.2-C	2.2	662	380	243	88	275	85	450	25	53	280	Rø1½	125	170	200	314	32A	240	290	1470	1570	1870	59.5
	65SCUA(T)-53.7-C	3.7	697	380	243	88	275	85	450	25	53	280	Rø1½	125	170	200	314	32A	240	290	1503	1603	1903	65.5

Note) Set the operating water level for SCUT model to WL1<WL2<WL3<WL4<WL5 and make the difference in water level of each float 50mm or more.

Approximate mass is for one unit.

Note 1) In case of SCUT type, the required power supply capacity is equal to the motor output of 2 pumps.



Flange dimensions: JIS 10K thin type or equivalent

Dimensions

* If you require upper discharge, a bend pipe is necessary as a special accessory.

(Unit: mm)

Nominal diameter d	Type	Output kW	Pump								Detachable device						Pipe supporter		Operating water level					Lifting mass kg
			A	D	E	F	G	S	W	H	M	N	P	BM	BP	BX	R	U	WL1	WL2	WL3	WL4	WL5	
80	80SCUA(T)-52.2-C	2.2	730	404	266	104	281	95	476	25	59	290	Rø1½	155	200	240	314	40A	300	350	1530	1630	1930	65.5
	80SCUA(T)-53.7-C	3.7	765	404	266	104	281	95	476	25	59	290	Rø1½	155	200	240	314	40A	300	350	1573	1673	1973	71.5
100	100SCUA(T)-53.7-C	3.7	775	404	266	104	279	95	476	25	59	290	Rø1½	155	200	240	314	40A	310	360	1583	1683	1983	74.5

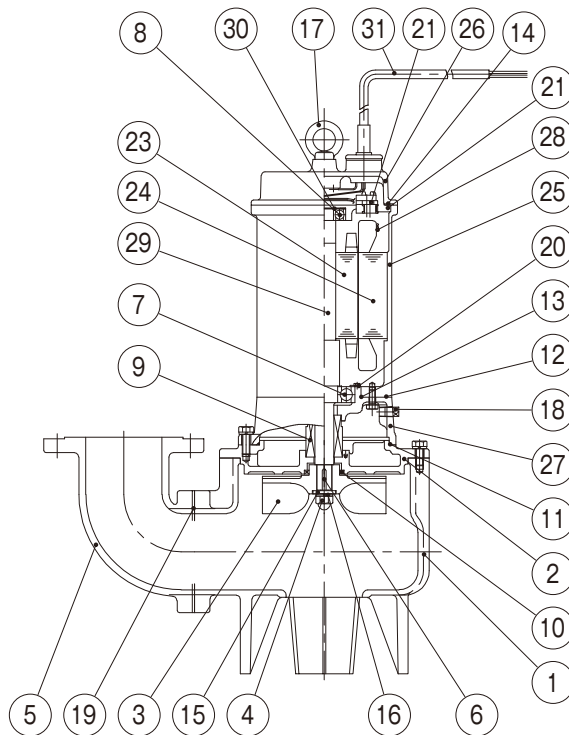
Note) Set the operating water level for SCUT model to WL1<WL2<WL3<WL4<WL5 and make the difference in water level of each float 50mm or more.

Approximate mass is for one unit.

Note 1) In case of SCUT type, the required power supply capacity is equal to the motor output of 2 pumps.

Sectional drawing

●Non-automatic SCU 0.75~3.7kW

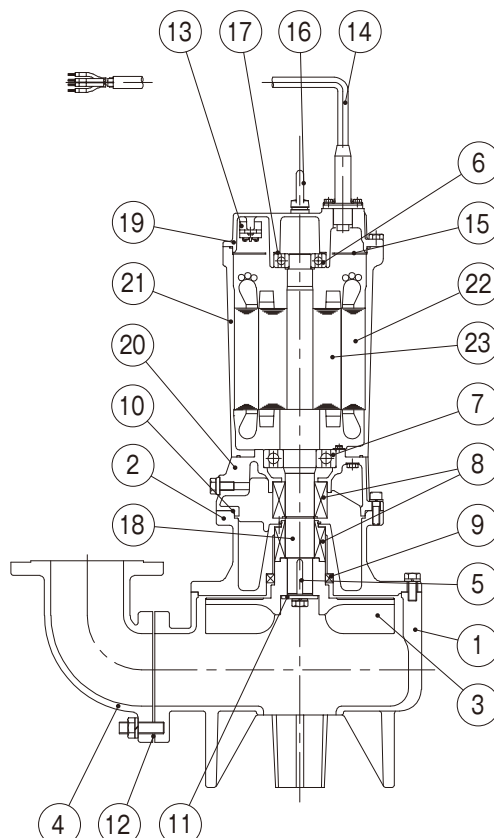


Parts list

No.	Part name	Qty	Material
1	Casing	1	FC200
2	Seal cover	1	FC200
3	Impeller	1	FC200
4	Impeller nut	1	SUS304
5	Discharge elbow	1	FC200
6	Key	1	SUS304
7	Ball bearing	1	SUJ
8	Ball bearing	1	SUJ
9	Mechanical seal	1	SiC~SiC/ Ceramic vs Carbon
10	Oil seal	1	NBR
11	O-ring	1	NBR
12	O-ring	1	NBR
13	O-ring	1	NBR
14	Synthetic paper	1	NBR
15	Washer	1	SUS403
16	Spring washer	1	SUS304
17	Eye bolt	2	SS400
18	Plug	1	SUS304
19	Gasket	1	Joint sheet
20	Lock plate	1	SPCC
21	Upper bracket	1	FC200
22	Protector	1	—
23	Rotor	1	S40
24	Stator	1	S40
25	Motor frame	1	FC200
26	Protector	1	—
27	Lower bracket	1	FC200
28	Stator winding	1	Cu
29	Motor shaft	1	SUS403
30	Wave washer	1	Carbon steel
31	Lead wire	1	VCT222

Applicable model : 50SCU-5.75 / 50SCU-51.5 /
50SCU-52.2 / 65SCU-51.5 /
65SCU-52.2 / 65SCU-53.7 /
80SCU-52.2 / 80SCU-53.7 /
100SCU-53.7

●Non-automatic SCU 5.5-7.5kW

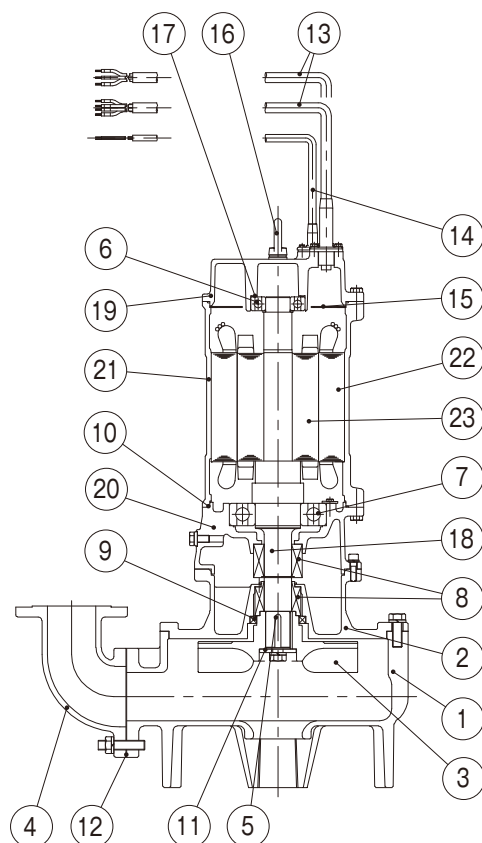


No.	Part name	Qty	Material
1	Casing	1	FC200
2	Seal cover	1	FC200
3	Impeller	1	FC200
4	Discharge elbow	1	FC200
5	Key	1	SUS304
6	Ball bearing	1	SUJ
7	Ball bearing	1	SUJ
8	Mechanical seal	1	SiC~SiC Ceramic vs Carbon
9	Oil seal	1	NBR
10	O-ring	1	NBR
11	Washer	1	SUS304
12	Sheet packing	1	Synthetic paper
13	Protector	1	
14	Lead wire	1	VCT
15	Baffle	1	Bakelite
16	Eye bolt	2	S25C
17	Wave washer	1	S58C
18	Motor shaft	1	SUS420J1
19	Upper bracket	1	FC200
20	Lower bracket	1	FC200
21	Motor frame	1	FC200
22	Stator	1	
23	Rotor	1	

Applicable model : 65SCU-55.5 / 65SCU-57.5 /
80SCU-55.5 / 80SCU-57.5 /
100SCU-55.5 / 100SCU-57.5

Sectional drawing

●Non-automatic SCU 11-22kW



Parts list

No.	Part name	Qty	Material
1	Casing	1	FC200
2	Seal cover	1	FC200
3	Impeller	1	FC200
4	Discharge elbow	1	FC200
5	Key	1	SUS304
6	Ball bearing	1	SUJ
7	Ball bearing	1	SUJ
8	Mechanical seal	1	SiC~SiC Ceramic vs Carbon
9	Oil seal	1	NBR
10	O-ring	1	NBR
11	Washer	1	SUS304
12	Sheet packing	1	Synthetic paper
13	Lead wire (for power supply)	2	VCT/2PNCT
14	Lead wire (for signal)	1	VCT
15	Baffle	1	Bakelite
16	Eye bolt	2	S25C
17	Wave washer	1	S58C
18	Motor shaft	1	SUS420J1
19	Upper bracket	1	FC200
20	Lower bracket	1	FC200
21	Motor frame	1	FC200
22	Stator	1	
23	Rotor	1	

Applicable model : 80SCU-511 / 80SCU-515 /
80SCU-518 / 100SCU-511 /
100SCU-515 / 100SCU-518 /
100SCU-522

[illegible]

This image shows a full page of handwriting practice paper. It features multiple sets of three horizontal dashed lines, each set providing a guide for letter height and placement. The lines are evenly spaced across the entire page, leaving ample room for writing practice. There is no text or other markings on the paper.



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